

**WHAT IS CLAIMED IS:**

1. A crown for watches having a winding stem and a crown body which is provided on the winding stem, and which comprises two parts, a first part which forms a grip surface of the crown and a second part which can be screwed to a crown body thread with a tube which is provided on a watch case for the winding stem, and with a first coupling section which is formed on the crown body by an opening with an inside cross section which differs from a circular shape, and with a second coupling section on the winding stem with an outside cross-section which is matched to the inside cross section of the first coupling section, the first and second coupling sections disengaging by axial displacement of the crown body which is axially guided on a guide section of the winding stem, wherein a first part of the crown body is screwed to the tube and has the first coupling section, and wherein a second part of the crown body used as an insert into a recess of the first part of the crown body from a side facing away from the tube and is anchored there.

2. The crown as claimed in claim 1, wherein the guide section of the winding stem has a diameter which is greater than the diameter of the second coupling section.

3. The crown as claimed in claim 1, wherein the first coupling section and the second coupling section are each formed by a hexagon.

4. The crown as claimed in claim 1, wherein the first part of the crown body has two recesses at a time which are open to one end face of this part, wherein the first of these recesses is designed to hold the second part of the crown body and the second of these recesses is provided with an inside thread for screwing the crown body on the outside thread of the tube.

5. The crown as claimed in claim 4, wherein between the first and second recess in the first part of the crown body there is an opening which is coaxial with these recesses and through which the winding stem extends and which forms the first coupling section.

6. The crown as claimed in claim 1, wherein on a free end of the winding stem there is a square which interacts with the movement.

7. The crown as claimed in claim 1, wherein on the first coupling section and/or on the second coupling section there is one bevel each, in a form of a conical surface which surrounds a lengthwise axis of the crown.

8. The crown as claimed in claim 1, further comprising a compression spring which acts between the winding stem and the crown body.

9. The crown as claimed in claim 8, wherein the compression spring acts between a contact surface on the winding stem and a contact surface on the second part of the crown body.

10. The crown as claimed in claim 1, wherein the second part is an insert and projects only with one end face out of the first part of the crown.

11. A crown arrangement, comprising a crown as claimed in claim 1 and a screw-in penetration for the winding stem.

12. A tool for mounting a screw-in tube on a watch case, comprising a sleeve-like tool section which holds a screw-in tube with a section and by projections located on the free end of this section for engaging the axial holes on the screw-in tube.